



LANDMARK
DOORS AND STORAGE SOLUTION

**Exclusive Canadian
Distributor**



ASTA AMERICA®

BY JANUS INTERNATIONAL

COMMERCIAL
SLAT DOOR

300
SERIES

FOUR FINISH OPTIONS:

- White Topcoat
- Gray Topcoat
- Tan Topcoat
- Galvanized

*Powder Coat Finish is available
in a variety of color options*

40-year film integrity and a 35-year
no-chalk/no-fade limited paint warranty.

STANDARD FEATURES:

- Roll formed 12-gauge
galvanized guides
- Nylon endlocks
- Slide Bolt Locks
- Chain hoist operation
- Drum assembly with
pre-installed curtain

QUALITY, DURABILITY.

ASTA AMERICA 300 SERIES COMMERCIAL SLAT DOOR is produced with the highest quality and durability in the industry. The **300 Series** consists of 3" — 24 or 22-gauge slats with a flat or curved profile. The slats are commercial grade galvanized steel and coated with Super Durable polyester paint. Model 324, 24-gauge, is available in sizes up to 16' wide x 16' high. Model 322, 22-gauge, is available in sizes up to 12' wide x 12' high, both models are a perfect choice for freight terminals, commercial, and industrial applications.



OPTIONS

Steel Mounting Plates: For lateral jamb extension to provide door support.

Top Draft Stop: To seal tight at the header to reduce air infiltration.

Guide Weather Seal: To seal tight at the jambs to reduce air infiltration.

Vision Panels: 5" x 3/4" cut out spaced approximately 3" apart and covered with clear Lexan (flat slat only).

Structural Steel Upgrade Guide: 3-piece structural steel guides.

Windload: Available design to +40/-37 for 14' wide (test) Model 324 (24- gauge). Windload varies by model.

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300 SERIES COMMERCIAL SLAT DOOR

MODEL 324 (24-GAUGE), MODEL 322 (22-GAUGE)

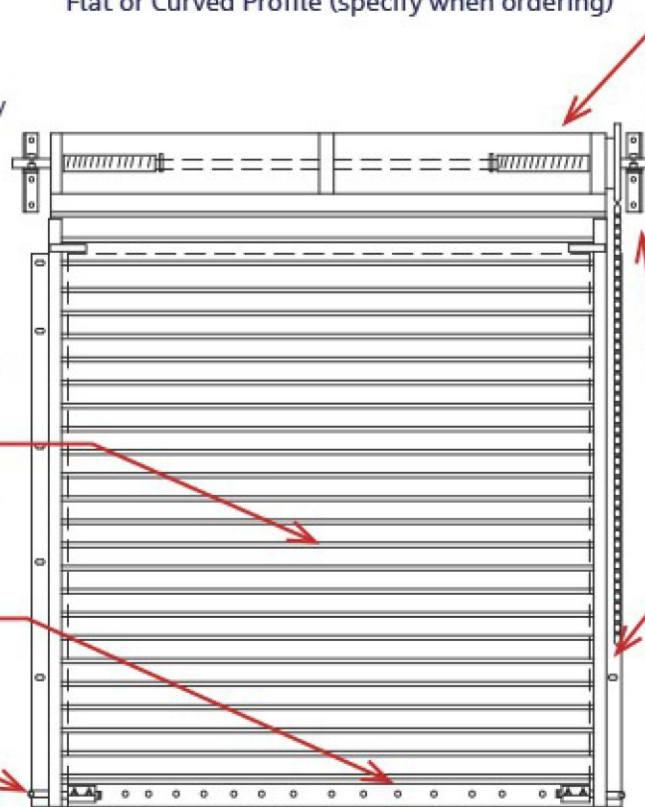
Flat or Curved Profile (specify when ordering)

Hardware | For Mounting to steel, wood or block/masonry jambs (specify when ordering).

Slats | 24 or 22-gauge are manufactured from commercial grade galvanized steel and coated with Super Durable polyester paint that is backed by a 40-year film integrity and 35-year no-fade limited paint warranty.

Bottom Bar | 2" x 1-1/2" x 12-gauge galvanized steel angle fastened to aluminum retainer with PVC bulb astragal.

Locks | Dual galvanized steel slide bolt locks attached to the bottom bar suitable for padlocks (padlocks by others).



Drum/Axle Assembly | 12" diameter galvanized steel spiral torque tube attached to 16-gauge galvanized drums supported by 1-5/16" O.D. steel tubing. All drums are fitted with a grease filled, shielded radial ball bearing for a smoother operation that reduces friction and wear.

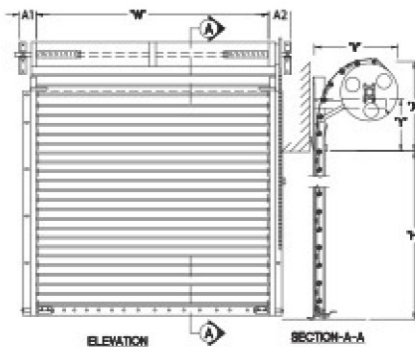
Operation | Reduction gear chain hoist standard for all sizes.

Guides | 12-gauge galvanized channels (3" deep per side standard on all sizes).

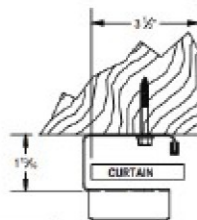
The 300 Series Commercial Slat Door with nylon end locks and 12-gauge roll formed guides is an economical alternative slat door that is easy to maintain and service. The curtain is pre-assembled on the drum at the factory making the installation easier and faster.

SPECIFICATION DETAILS

Clearance Requirements 300 Series Commercial Slat Door

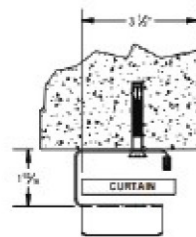


Standard 12-gauge guide mount to Wood Jambs

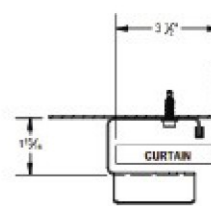


STANDARD GUIDE DETAILS

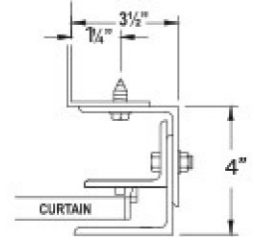
Standard 12-gauge guide mount to Masonry Jambs



Standard 12-gauge guide mount to Steel Jambs



3-Piece Structural Steel Guides (Optional)



Clearance Requirements 300 Series Commercial Slat Door						
Operation	Height	*A-1	*A-2	X	Y	V
Chain Hoist or Electric Operator	Up to 8'	7"	8"	20"	9 1/4"	20"
	Up to 10'	7"	8"	21"	10"	21"
	Up to 16'	7"	8"	24"	11"	24"

Dimensions do not include the operator itself & apply to 12 gauge guides only

(Dimensions are approximate and vary by door size)

ASTA AMERICA reserves the right to change engineering specs. w general reference and should be verified for construction purposes. C

itions shown are for r technical support. 2024/03

